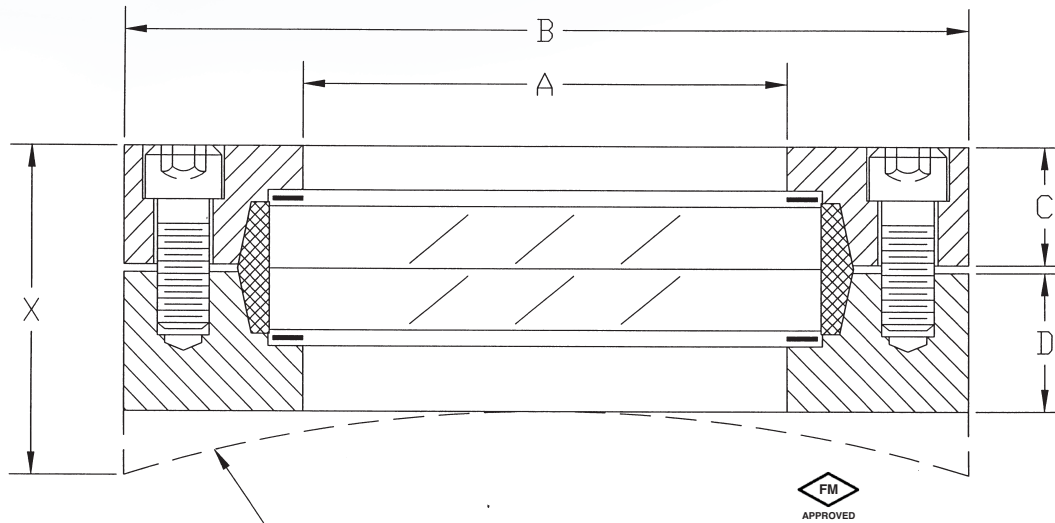


Model L Weld

Engineering Information:



CYLINDRICAL OR SPHERICAL
RADIUS AS DESIRED

Size A inches	Body Dia. B inches	Cap Ht. C inches	Body Ht. D inches
2	4 ³ / ₄	³ / ₄	1
3	5 ³ / ₄	¹⁵ / ₁₆	1 ¹ / ₈
4	7	¹⁵ / ₁₆	1 ¹ / ₈
6	9	¹⁵ / ₁₆	1 ¹ / ₈
8	12	1 ¹ / ₁₆	1 ¹ / ₄

- Patent No. 5,210,658
- The Model L Weld unit can be supplied with a radius (cylindrical or spherical) to match vessel or head. The "D" dimension will vary depending on the vessel radius.
- The Model L Weld is designed, in accordance with ASME Pressure Vessel Code (Section VIII, Division I), to be self-reinforcing to the vessel shell, depending on the vessel characteristics, operating conditions, and size of the sight glass desired. To ensure area requirements for self-reinforcement, the unit must be designed for its specific use.